

## J3 Chip Installation Instructions

This guide describes how to install a T.I. Performance J3 Chip into your ECU.

Please take the time to read this guide completely. Follow all steps to ensure trouble free operation of your chip. Most J3 problems are caused by not following the instructions!

**Required Tools:** Philips Head Screwdriver, 3-4mm Flat Blade Screwdriver, 10mm socket, 7mm socket, 600 grit sandpaper, Methylated Spirits or Isopropyl Alcohol.

## J3 Chip Installation Steps



Figure 1 - ECU with cap removed

- 1. Remove the passenger side kick panel and unscrew the ECU retaining bracket. In AU vehicles, this bracket is riveted in. You will need to drill/punch out the rivet, which can be replaced with a screw.
- 2. Unbolt the ECU connector using a 10mm socket and remove the ECU from the car. Pry off the cap which covers the J3 port on the bottom of the ECU. Note on EB-ED V8 ECUs there is a screw and sticker which must be removed.
- 3. Remove the 6 bolts around the edges of the ECU to remove the ECU covers and allow proper access to the port on both sides. The back cover may require a tap to remove.
- 4. Wipe off the white paste (where present) with a rag and methylated spirits or isopropyl alcohol.

5. Using a 3-4mm flat bladed screwdriver, **gently** scrape off the clear conformal coating on the J3 port terminals by running in the direction of the terminals. Keep scraping up and down until all the clear coating is removed from and in between the terminals, and you have a smooth, silver terminal. Repeat this process on the other side of the board.

Note: You must do this on both sides of the J3 Port!

6. Once you have removed all clear lacquer, use some 600 grit sandpaper and **lightly scuff** the terminals **no more than 3 or 4 scuffs**. **Do not keep sanding**, or this will remove the protective silver coloured solder. Finally, give the terminals a clean with a some methylated sprits or isopropyl alcohol.

Note: This is the most important step of the process! Failure to follow this step correctly will lead to issues with the connection!





the picture.

7. AU Series 1 only. If your ECU is missing two small black resistors between the pads circled in the picture on the top side of the board, you will need to join the J3 Enable links as shown in the 2<sup>nd</sup> picture on the bottom of the board for the J3 port to work.

This process will need to be done by someone familiar with soldering electronic components on circuit boards, using a temperature-controlled iron and flux core solder.

Carefully clean the solder pads with 600 grit sandpaper, then use single strand wire to join each horizontal pair as in the bottom half of the image. Do not join the vertical pairs or scratch between the terminals or you could permanently damage the ECU.

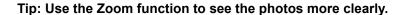






Figure 2 AU Series 1 ECU

8. Screw the covers back on the ECU. Hold the ECU with the label and screws facing up and insert the J3 Chip as shown in

Note: Early V8 ECUs will require the tin cover to be cut and a capacitor to be bent over slightly to make room for the J3 Chip.



9. Use a strip of gaffer or duct tape to secure the chip in place and insulate the open terminals on the bottom of the unit, as shown in the photo on the right.

Note: This step is <u>essential</u> for reliability. Vibration or movement of J3 Chip while the car is running will cause failure of the chip and ECU.

10. Install the ECU back in the car and replace the retaining bracket and kick panel.



Figure 4 Securing the chip in place

## Before starting the vehicle

- 1. Turn the ignition to on, leaving the engine off. Listen for the fuel pump. You should hear the regular 2 second priming of the fuel pump. If the pump stays on constantly, the car is in LoS mode. Read the Extra Tips section for how to resolve before attempting to start the car or it will not run properly.
- 2. If you have an AU, read the Extra Tips section for AU vehicles before you attempt to start the car.
- 3. Start the car and get it to operating temperature. If you have issues with starting, idle, including rev hang, high idle or hunting, see the Extra Tips section.
- 4. Reset your base ignition timing (distributor models) to the factory setting for your ECU in timing/diagnostic mode. This is critical if you have previously dialled in any advance on the distributor, as the tune on your chip assumes factory base timing. Click the link above for more information on how to reset your base timing.



## Extra Tips

- If the car runs rough or blows black smoke with the chip installed, check whether the fuel pump runs constantly with the Key On Engine Off. This indicates the ECU is in LoS mode. In most cases this is caused by the J3 port not being properly cleaned. Please ensure that you have followed all installation steps correctly, particularly **step** 5, and then repeat the test.
- If you have issues with idle (including high idle, low idle, rev hang, hunting or stalling), your base idle will need to be adjusted. With the car at operating temperature, your chip installed and the ISC unplugged, the car should idle between 500-550rpm (or as close as possible when a large camshaft is installed). Adjust the throttle stop screw on the throttle body with a screwdriver to achieve this. You may need to turn this in a couple of screws to get a steady idle with the ISC unplugged. Also check the intake and all hoses thoroughly for vacuum leaks. Modified throttle bodies and leaking intake gaskets are a culprit for leaking air into the manifold, a main cause of high idle, rev hang and hunting.
- AU Falcon Only: If you fit the chip and your car does not crank, do not attempt to start the vehicle more than 3 times consecutively with the chip installed. Doing so will immobilise the car, which will require a Ford dealer WDS or an OBD2 Scan tool with Forscan to do a PATS Reset. If the Smartshield hand on the dash is flashing fast, and the car won't crank with the chip removed, the car has been immobilised.
  The chip can still disable Smartshield once installed properly. Remove the chip and start the car to reset the failure count, then revisit steps 4, 5 and 6 to make sure the J3 port is enabled and clean before trying again.
- If you still have trouble getting your vehicle running correctly, just reply to your order email with:
  - clear photos of your ECU, showing the J3 port itself and the whole ECU, from both sides, with the covers off, and J3 port removed,
  - o a clear acknowledgement that you followed these instructions and have read this step,
  - o a detailed description of the problem you're experiencing,
  - o what the fuel pump does with the key on engine off, and
  - o confirmation that any mods on the car match the order notes.

**Please contact us before posting on Facebook!** We have been working with these ECUs for over a decade, and we will get you up and running if you follow our troubleshooting process.